

Technical Information

Adhesin A 22 B 3



Type of adhesive emulsion-based adhesive containing plasticizer

Field of application Bookbinding
Perfect binding by hand or machine, bloc- and formset glueing.

Product specification

Test Method

Viscosity 35.000 \pm 10.000 mPa.s

Brookfield RVT, 6/20/23, ISO 2555

pH-value 4,0 \pm 1

ISO 976

Product Properties

Film elastic

Adhesin A 22 B 3 is used for binding various paper stocks including art paper. We recommend not to add any water when binding on machines. For bloc- and formset glueing add water till required viscosity is reached.

Processing Application

by means of a roller

Dilution Adhesin A 22 B 3 can be diluted with cold water if required.

Cleaning Uncured adhesive residues can easily be removed with water. Dried adhesive films can be removed with our cleaning agent A 1920.

Disposal see Safety Data Sheet

Protective Measures see Safety Data Sheet

Storage Conditions / Shelf Life

In closed original packaging 6 months from date of production. Optimum storage temperature: 15 - 25 °C, protect from frost. Close containers thoroughly after use.

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.

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